

Date: Friday, 23/05/2008 12:41:18 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET HINGE
Job Number	: 39454		
Estimate Number	: 10587		
P.O. Number	:	Part Number	: D22321
This Issue	: 23/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2232 REV C
First Issue	: / /	Project Number	: N/A
Previous Run	: 35684	Drawing Revision	: C
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 30/05/2008
Checked & Approved By	: <u>JUL 08. 5. 23</u>	Qty:	52
Comment	: Est.B 01.06.07 Now laser cut EC	Um:	Each
	Est Rev:C Now on Waterjet 06-11-21 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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2.

MAT NOT PULLED



Comment: Qty.: 0.0255 sf(s)/Unit Total : 1.3268 sf(s)
304/316 .125 Sheet

108156 B8-5-28

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D2232
Dwg Rev: C
Prog Rev: C

B 8-5-28

B3

2-Deburr if necessary

08/05/29

63

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-5-28

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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counters

Comment: SECOND CHECK

08/05/29

463

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Karl L.

08/05/30

463

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 23/05/2008 12:41:18 PM
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Drawing Name: BASKET HINGE

Job Number: 39454

Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



6080603

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

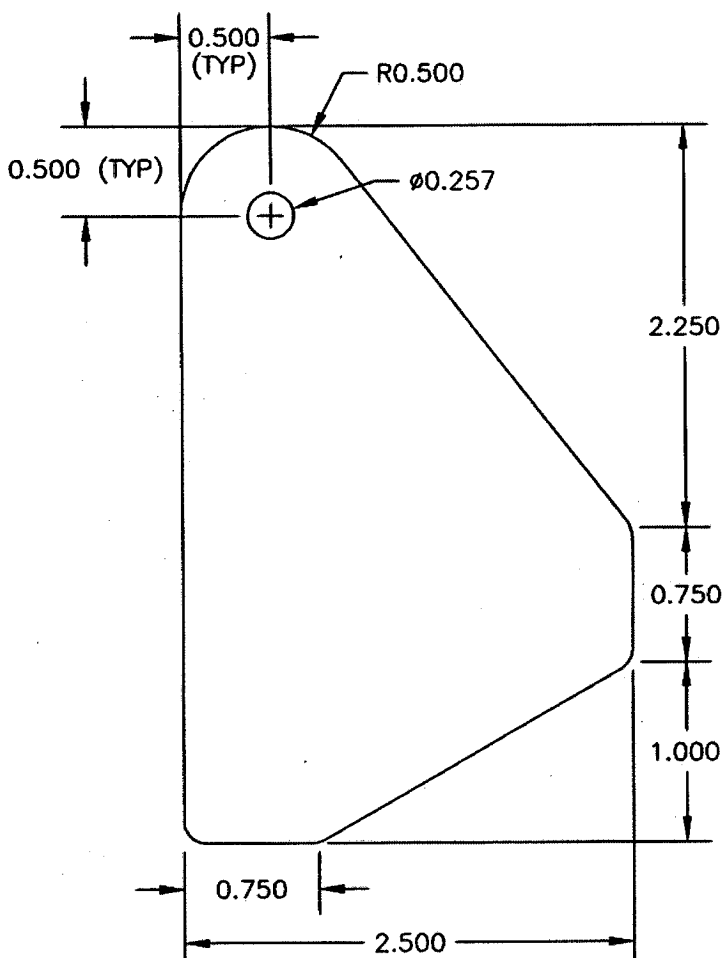
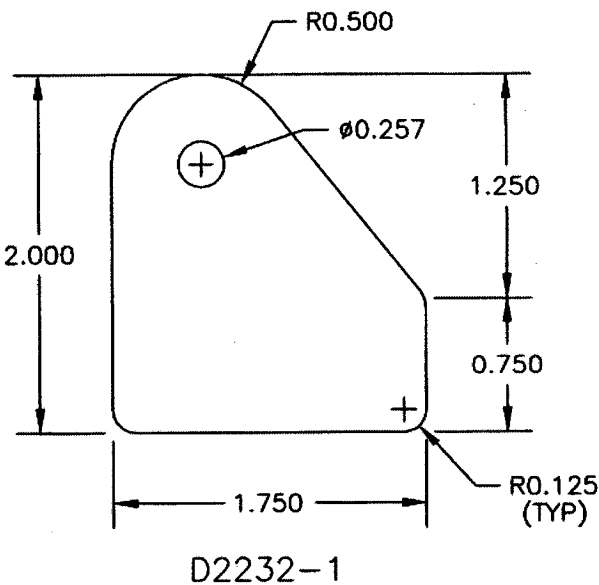


DART



RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. C	
DATE 98.04.28		D2232	SHEET 1 OF 2	
		TITLE	SCALE	
		BASKET HINGE	1:1	
A	94.05.12	NEW ISSUE		
B	96.01.02	ADDED -5 AND -7		
C	98.04.28	0.125 THICK WAS 0.063		



MATERIAL: AISI 304/316 SS 0.125 THICK

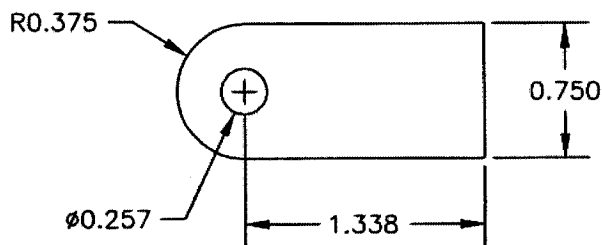
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WORK ORDER
NO. 394154

DART

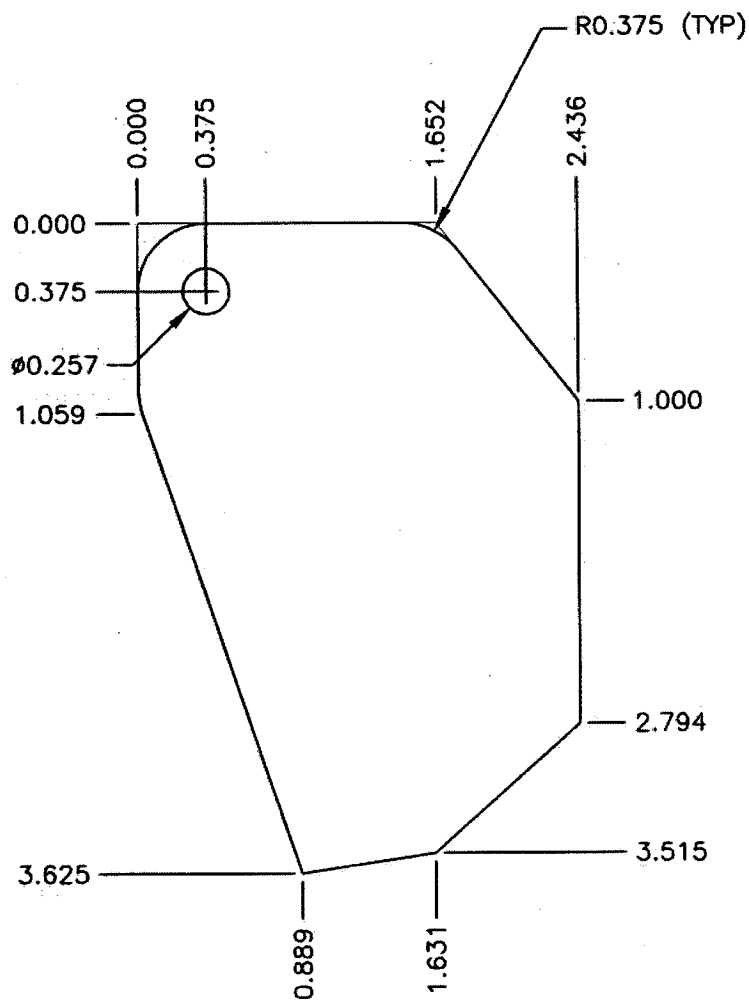


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

RELEASED
98.05.05 KE



D2232-7



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK

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